

Date: Monday, 11/08/2008 10:20:24 AM  
 User: Linda Lacelle

## Process Sheet

*split*

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BRACKET
Job Number : 41083 <i>2</i>	
Estimate Number : 12811	
P.O. Number :	Part Number : D35921
This Issue : 11/08/2008 S.O. No. :	Drawing Number : D3592 REV.B <i>10</i>
Prsht Rev. : NC	Project Number : N/A
First Issue : 11/08/2008 Type : SMALL /MED FAB	Drawing Revision : B <i>30</i>
Previous Run : 35331	Material :
Written By :	Due Date : 25/08/2008 Qty: <i>40</i> Um: Each
Checked & Approved By : <i>JUD 08.8.11</i>	
Comment : Est Rev:A New Issue 07-03.26 ec	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6S125	6061-T6 .125 Sheet
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Comment: Qty.: 0.1460 sf(s)/Unit Total: 5.8380 sf(s)

6061-T6 .125 Sheet

Batch: *108659* *HB 8-8-13*

\*\*\*Grain must be Along 4.63\*\*\*\*\*

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D3592

Dwg Rev: *B*

Prog Rev: *B*

*HB 8-8-13*

*(48)*

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

*HB 8-8-13*

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

*508/00/13* *(248)* *counters*

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Form as per Dwg D3592 using DT8949

*508/08/02*



# Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BRACKET

Job Number: 41083

Part Number: D35921

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*S 02/02/02 44*

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *WA*

*SP 08.09.02 10X*

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*08/09/02*

Job Completion



*mf 08-09-02*



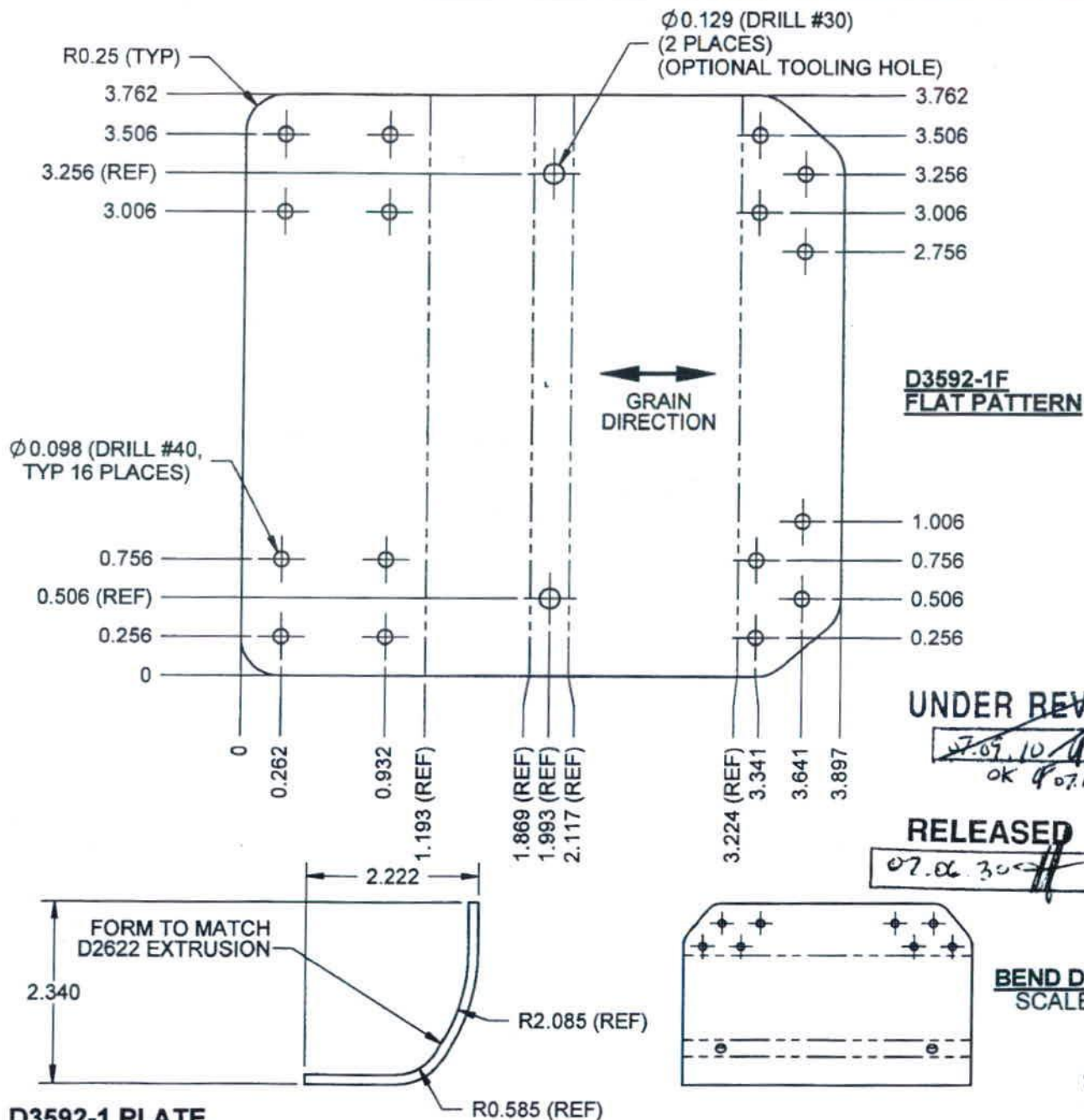






**DART**

DESIGN 90	DRAWN BY JC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 90	APPROVED [Signature]	DRAWING NO. D3592	REV. B SHEET 1 OF 1
DATE 07.05.31		TITLE PLATE	SCALE 1:1
A	07.01.15	NEW ISSUE	
B	07.05.31	TOOLING HOLES ADDED	

**D3592-1 PLATE****NOTES:**

- 1) MATERIAL: 6061-T6 ALUMINUM SHEET, 0.125" THICK (QQ-A-250/11, REF DART SPEC. M6061T6S.125)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP CORNERS 0.010 MAX

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